# KUBOTA MINI EXCAVATOR U17-5 / U18-5



# All-new levels of comfort and performance.

Already acclaimed for their outstanding productivity, Kubota's U17-5 and U18-5 mini excavators have been redesigned to offer even better performance and efficiency. With improved operability and stability, the all-new U17-5 and U-18-5 dig and load faster, letting you get more work done in less time. That productivity is further enhanced by a redesigned operator space that maximizes operator comfort and efficiency.



#### **COMFORTABLE OPERATOR SPACE**

A comfortable operator is a productive operator. That's why the U17-5 and U18-5 operators space has been enhanced to ensure optimum comfort and efficiency through out the working day. All controls are ergonomically placed for faster and easier operation. The front meter panel can be checked without shifting your eyes from the task in hand.

- A. Meter panel
- **B.** Mobile phone holder
- C. Engine throttle dial
- D. USB charger



#### **EXPANSION OF LEG SPACE**

The Latest interior not only optimizes maneuverabilty, The operator has excellent comfort with spacious legroom increased by 30mm from previous model.

#### FRONT METER PANEL

Following the excellence of Kubota's Intelligent Control System, the front meter panel puts convenience at the operator's fingertips. The user-friendly meter panel is positioned to the front right corner of the operator for better visibility, and features one-touch button operation to view the time, hour meter and tachometer. Warning lamps with code numbers on the display will alert you in case of emergencies such as overheating, hydraulic problems or low battery.

Programming of the anti-theft keys can also be easily performed with the front meter panel. With easier access, simpler settings, easy-to-read indicators and alerts, you'll always be aware of the excavator's functioning status.

- A. Fuel level gauge
- B. Water temperature gauge
- C. Warning lamps (overheating, hydraulic, battery)
- D. LCD display (time, hour, rpm)





## PERFORMANCE

## Advanced hydraulic systems for superior performance and operability.

# PROPORTIONAL FLOW CONTROL OF AUXILIARY CIRCUIT (AUX1/2) AND MAXIMUM OIL FLOW SETTING

The U17-5 and U18-5 both feature 3 options for the auxilary circuit: AUX1 pedal control, AUX1 hand control, AUX1 and AUX2 (10.4 l/min) hand control. Proportional flow is controlled by a convenient thumb-operated switch. Applications that require a constant oil flow can be controlled from a forefinger-operated on/off switch (AUX1/AUX2 hand control models only). Up to five oil flow rates can be preset for different attachments through the meter panel, allowing quick and convenient selection for the correct oil flow setting for each type of attachment.





#### LED BOOM WORK LIGHT AS STANDARD

Bright LED boom work light provides plenty of illumination for nighttime tasks.



#### **AUTO IDLING SYSTEM**

Save fuel, lower noise and exhaust emissions, and reduce operating costs with Kubota's Auto Idling system. When the control levers are in neutral for more than 4 seconds, the engine RPM automatically idles. Move any control lever and the engine RPM immediately returns.

#### **CONTROL LOCK LEVER**

Changing the hydraulic circuit, all operations including the swing, dozer, and AUX can now be locked with the control lock lever

#### **ENGINE THROTTLE DIAL**

The engine rpm can be controlled easily and precisely by the engine throttle dial.

#### **AUTO-SHIFT**

The auto-shift system enables automatic travel shift from high to low depending on traction effort and terrain. This gives smoother operations when dozing and turning.



## ENHANCED TRAVELLING PERFORMANCE

The arm, bucket, boom and AUX can be operated without affecting traveling performance, thanks to the travel-independent hydraulic circuit.

## /SAFETY

## HIGH-VISIBILITY SEAT BELT WITH ALARM

The bright orange seat belt is a visual reminder for site safety personnel to alert if the seatbelt is being worn before the starting of the engine by the operator. Should this be forgotten, a warning function will prompt the operator to fasten it.





#### GREEN BEACON READY

Both the U17-5 and U18-5 are equipped with all the parts—seatbelt sensor, harness and beacon light switch—needed to install a green beacon light to verify remotely that the operator's seatbelt is fastened.

## SWIVEL PARKING BRAKE

Transport is easier and safer in all position with the swivel parking brake.

## ENGINE EMERGENCY STOP

In an emergency, the operator can stop the engine with the flip of a single switch.

#### VARIABLE TRACK GAUGE

The U17-5/U18-5's track gauge can be expanded to a maximum of 1,300 mm to optimize stability when using heavy attachments. For better side stability, the maximum track expansion has been increased by 60mm. The track gauge can also be retracted to 990 mm for easier movement through narrow passageways and to allow work in tight spaces.



## SERVICE/ DURABILITY

Easier accessibility to all major components simplifies inspections and repairs.

> A. Air cleaner **B.** Water separator



#### **EASY MAINTENANCE**

When maintenance is simple, downtime is greatly reduced and you're more productive. With the U17-5/U18-5, routine maintenance is easy-the rear bonnet and the left side cover opens up without the need for tools. This allows for quick access to the engine oil dipstick, water separator, radiator, battery and much more. Plus, for extra strength and easier repairs, the U17-5/U18-5s bonnet and side covers are made of steel.

#### **BOOM CYLINDER**

The boom cylinder is situated above the boom for maximum protection, especially during breaker or dumping operation. Movement speeds of front attachments and lifting power have been well adjusted, thanks to the boom cylinder's large-diameter rod and optimal hydraulic pressure.



#### **TWO-PIECE HOSE DESIGN**

The dozer blade's two-piece hose design reduces hose replacement by 60% compared to one-piece hoses.



### HOSES

motor hoses within the track frame for added protection—a unique feature for mini excavators of this class.





C. Starter motor

D. Oil dipstick

#### **Standard equipment**

Model	U17-5	U18-5
Engine/Fuel system		
Kubota original engine	•	•
Double-element air cleaner	•	•
Auto-shift	•	•
Auto idling system	•	•
Water separator with filter	•	•
HVO approved	•	•
Undercarriage		
230mm rubber track	•	•
2-speed travel switch on dozer lever	•	•
Variable track system	•	•
3 outer flange-type track rollers on each track	•	•
Hydraulic system		
Pressure accumulator	•	•
Hydraulic pressure checking ports	•	•
Independent travel circuit	•	•
Third-line hydraulic return	•	•
Variable displacement pump	•	•
Auxiliary activation with thumb button (only for type <m>and<l>)</l></m>	•	•
Adjustable maximum oil flow on auxiliary circuits (AUX1 and AUX2)	•	•
Safety system		
Engine start safety system	•	•
Swivel parking brake	•	•
Control lock lever	•	•
Engine emergency stop	•	•
Kubota original anti-theft system	•	•
Working equipment		
950mm arm	•	
1100mm arm		•
Auxiliary hydraulic circuits (AUX1 and AUX2) piping to the arm end	•	•
LED working light on boom	•	•

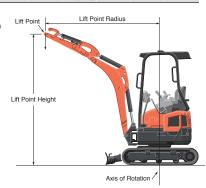
#### **Lifting capacity**

U17-	o, Arm	950m	m						kN (t)
Lift	Lifting p	oint radius	s (1.5 m)	Lifting p	oint radius	(2.5 m)	Lifting	point radius	s (max)
Point	Over-	-front	Over-side	Over-	-front	Over-side	Over-	-front	Over-side
Height	Blade Down	Blade Up		Blade Down	Blade Up		Blade Down	Blade Up	
2.0 m	-	-	3.5 (0.36)	2.4 (0.24)	2.4 (0.24)	2.4 (0.24)	-	-	-
1.5 m	3.5 (0.36)	3.5 (0.36)	3.5 (0.36)	2.7 (0.28)	2.7 (0.27)	2.4 (0.24)	-	-	-
0.5 m	-	-	-	3.3 (0.33)	2.5 (0.26)	2.4 (0.24)	2.1 (0.22)	1.7 (0.17)	1.7 (0.17)
0 m	-	-	-	3.2 (0.32)	2.5 (0.25)	2.4 (0.24)	-	-	1.7 (0.17)
-0.5 m	-	-	-	-	-	2.4 (0.24)	-	-	1.7 (0.17)
4.5						0.4 (0.04)			

<b>U18-5, Arm 1100mm</b> kN (t)											
ĺ	Lift	Lifting p	Lifting point radius (1.5 m)			Lifting point radius (2.5 m)			Lifting point radius (max)		
	Point	Over-	-front	Over-side	Over-	Over-front Over		Over-front		Over-side	
	Height	Blade Down	Blade Up		Blade Down	Blade Up		Blade Down	Blade Up		
	2.0 m	-	-	-	2.2 (0.23)	2.2 (0.23)	2.3 (0.23)	-	-	-	
	1.5 m	-	-	-	2.6 (0.27)	2.6 (0.27)	2.3 (0.23)	-	-	-	
	0.5 m	-	-	-	3.4 (0.34)	2.8 (0.29)	2.6 (0.27)	2.1 (0.22)	1.8 (0.18)	1.8 (0.18)	
	0 m	-	-	-	3.4 (0.34)	2.7 (0.28)	2.6 (0.27)	-	-	1.8 (0.18)	
	-0.5 m	-	-	-	-	-	2.6 (0.27)	-	-	1.8 (0.18)	
	-1.5 m	-	-	-	-	-	2.6 (0.27)	-	-	-	

#### Please note:

- The lifting capacities are based on ISO 10567 and do not exceed 75% of the static tilt load of the machine or 87% of the hydraulic lifting capacity of the machine.
   The excavator bucket, hook, sling
- The excavator bucket, nook, sing and other lifting accessories are not included on this table.
   \* Specifications are subject to change
- Specifications are subject to change without notice for purpose of improvement.



Model	U17-5	U18-5
Canopy and Operating area		
ROPS (Roll-Over Protective Structure, ISO 3471)	•	•
OPG (Operator Protective Guard, Top Guard) Level1	•	•
Weight-adjustable, semi-suspension seat	•	•
Retractable orange seatbelt with alert function	•	•
Mobile holder	•	•
12V power source	•	•
USB charger	•	•
Hydraulic pilot control levers with wrist rests	•	•
Engine throttle dial	•	•
Green beacon ready	•	•
Front meter panel	•	•
Others		
Tie down points on the top frame	•	•

#### **Optional equipment**

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Model	U17-5	U18-5
Working equipment		
LED working light on canopy	•	•
Safety		
Anti-drop valve unit (dozer)	•	•
Anti-drop valve unit (arm)	•	•
Anti-drop valve unit (boom)	•	•
Amber and green beacon light	•	•
Travel alarm	•	•
Others		
OPM box	•	•
Kubota tracking system	•	•

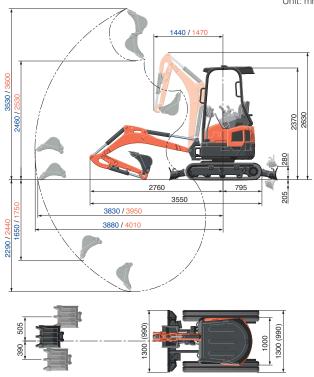
#### Standard equipment for each type

Model		U17-5			U18-5	
Туре	S	М	L	S	М	L
Arm length	950mm	950mm	950mm	1100mm	1100mm	1100mm
AUX1 pedal control	•	-	-	•	-	-
AUX1 hand control	-	•	•	-	•	•
AUX2 hand control	_	_	•	_	_	•

#### **Working range**

U17-5 / U18-5

Unit: mm



\* Working ranges are with Kubota original bucket, without quick coupler.

#### **Specifications**

Model		U17-5	U18-5			
		Arm 950mm	Arm 1100mm			
Operating weight*1	kg	1780	1835			
Bucket capacity std. SAE/CECE	m³	0.041 / 0.035				
Bucket width (without teeth)	mm	4	52			
Engine						
Manufacturer		KUE	BOTA			
Model		D902-E4	1-BH-6EU			
Type		Water-cooled	I diesel engine			
Emission standard		EU S	tage V			
Output (ISO 14396:2002)*2	PS (kW) / rpm	16.0 (11	.8) / 2300			
Number of cylinder			3			
Bore × Stroke	mm	72 ×	× 73.6			
Displacement	cc	8	98			
Fuel*3		Diesel fuel conforming to EN 59	0 / HVO conforming to EN 15940			
Dimensions		<u> </u>	•			
Overall length	mm	35	550			
Overall height	mm		370			
Swivelling speed	rpm		0.4			
Rubber shoe width	mm		30			
Tumbler distance	mm		230			
Dozer size (width x height)	mm		000 × 260			
Hydraulic pumps	111111	000710	00 X 200			
P1, P2		Variable displ	acement pump			
Flow rate	ℓ/min		3 × 2			
Hydraulic pressure	MPa		1.6			
Max. digging force (arm / bucket)	kN (kgf)	8.4 / 14.7	7.7 / 14.7			
Boom swing angle	deg		/58			
Auxiliary circuit (AUX1)	acg	00	7.00			
Flow rate	ℓ/min	2	7.7			
Hydraulic pressure	MPa		1.6			
Auxiliary circuit (AUX2)	IVII a	2	1.0			
Flow rate	ℓ/min	10	0.4			
Hydraulic pressure	MPa		8.6			
Hydraulic reservoir (tank)			5.0 13			
Fuel tank capacity	$\ell$		20			
	km/h		/ 4.4			
Max. travelling speed (low / high)	kPa (kgf / cm²)		28.9 (0.30)			
Ground contact pressure Ground clearance		28.1 (0.29)	26.9 (U.30) 55			
Noise level	mm		55			
	-ID (A)	70	100			
LpA / LwA (2000 / 14 / EC)  Vibration*4	dB (A)	/9	/ 93			
Hand arm system (ISO 5349-2:2001)	m /n2 DIMC	<2.5 / <2.5				
Digging /Levelling	m/s² RMS					
Driving / Idling	m/s² RMS	S <2.5/<2.5				
Whole body (ISO 2631-1:1997)	1000		1.05			
Digging /Levelling	m/s² RMS					
Driving / Idling	m/s² RMS	0.56 / < 0.5				

 $<sup>^{*1}</sup>$  With 75kg operator, 34kg original KUBOTA bucket and fully served.  $^{*2}$  With diesel fuel comforming to EN590.  $^{*3}$  Note that HVO has lower density than diesel fuels.

<sup>\*4</sup> These values are measured under specific conditions at maximum engine speed and can deviate, depending on the operating status.



#### **KUBOTA EUROPE S.A.S.**

19, rue Jules Vercruysse Zone Industrielle - CS50088 95101 Argenteuil Cedex France Téléphone : (33) 01 34 26 34 34

Télécopieur : (33) 01 34 26 34 99

#### KUBOTA (U.K.) LTD

Dormer Road, Thame, Oxfordshire, OX9 3UN, U.K.

Phone: (44) 01844-268140 Fax: (44) 01844-216685

#### **KUBOTA Baumaschinen GmbH**

Steinhauser Straße 100 66482 Zweibrücken Deutschland Telefon: (49) 0 63 32 - 487 - 0 Fax: (49) 0 63 32 - 487 - 101



